

## A. Model 115.1

## V-belt dimensions

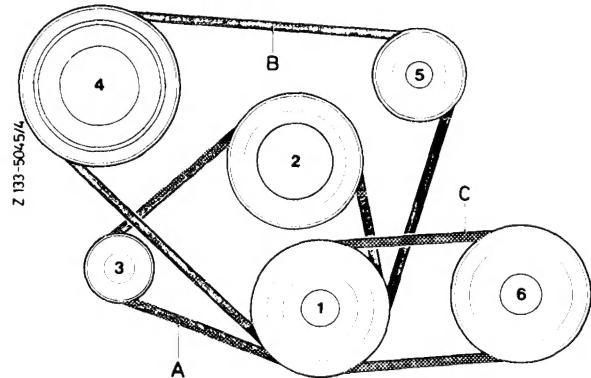
V-belt	A alternator/ water pump	B refrigerant compressor	C power steer- ing pump
Engine	615 $9.5 \times 940^1)$		
	616 $9.5 \times 960$	$12.5 \times 1375$	$12.5 \times 750$
	617 $9.5 \times 970$		
Adjusting value KG-scale on measuring instrument	20–25	40–45	

<sup>1)</sup> Replacement for  $9.5 \times 935$

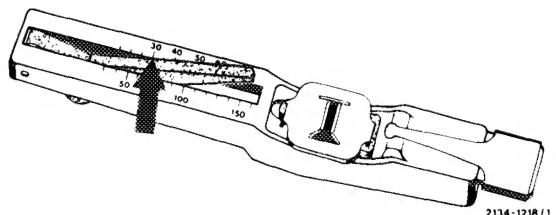
## Note

For handling measuring instrument refer to operating instructions.

- |              |                          |
|--------------|--------------------------|
| 1 Crankshaft | 4 Refrigerant compressor |
| 2 Water pump | 5 Tensioning roller      |
| 3 Alternator | 6 Power steering pump    |



The adjusting data named refer to KG-scale of measuring instrument (arrow).

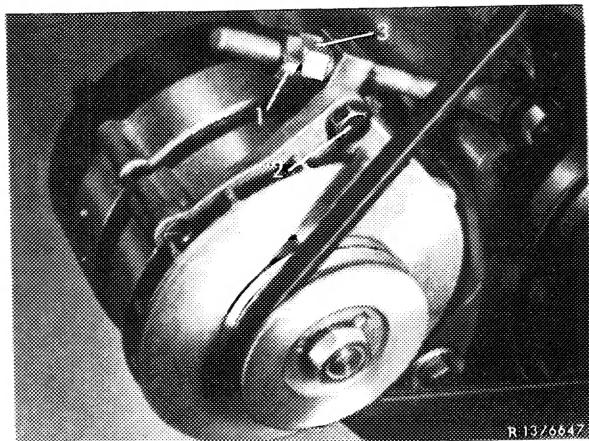


## Tensioning

### V-belt A      Alternator – water pump

Version up to August 1973

- 1 Loosen counter-nut (1) and fastening screw (2).
- 2 Tension V-belt with tensioning nut (3).
- 3 Counter-lock tensioning nut and tighten fastening screw.



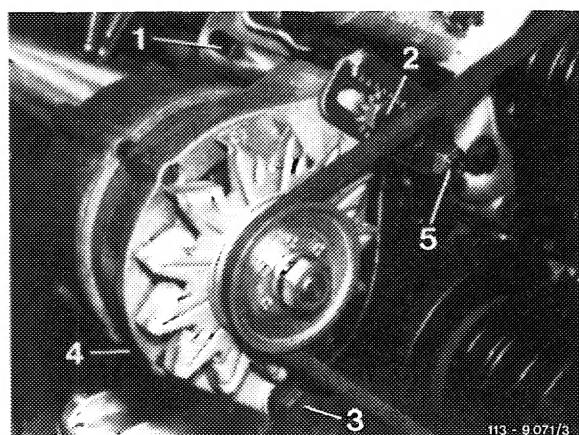
### V-belt A      Alternator – water pump

Version starting August 1973

- 1 Loosen nut (4) of fastening screw (3) and nut (1) of tensioning screw (2).

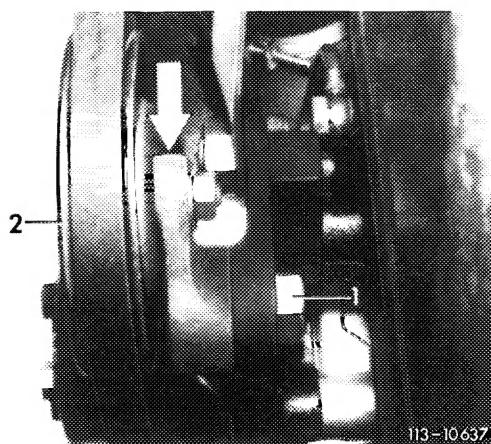
**Note:** When renewing V-belt, also loosen bottom screw (5).

- 2 Tension V-belt with tensioning screw (2) and tighten nut (1).
- 3 Tighten nut (4) of fastening screw (3).



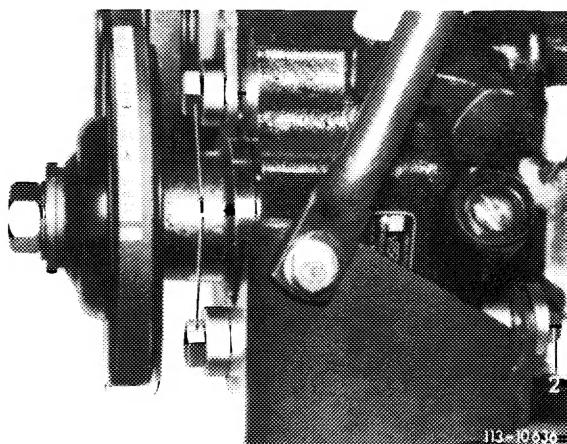
### V-belt B      Refrigerant compressor

- 1 Loosen fastening screw (1).
- 2 Tension V-belt by swivelling tensioning roller (2).
- 3 Tighten fastening screw.



### V-belt C      Power steering pump

- 1 Loosen fastening screws (1 and 2).
- 2 For tensioning V-belt, push power steering pump outwards by means of a lever.
- 3 Tighten fastening screws (1 and 2).



## B. Model 123.1 (1st version up to February 1979)

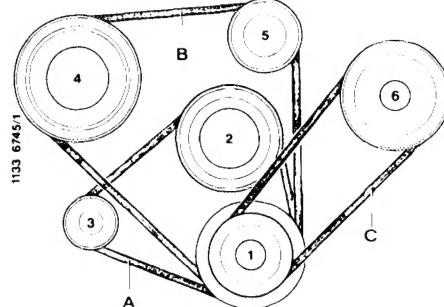
### V-belt dimensions

V-belt	A alternator/ water pump	B refrigerant compressor	C power steer- ing pump
	615      9.5 x 940		
Engines	616      9.5 x 970	12.5 x 1350	12.5 x 1150
	617      9.5 x 980		
Adjusting value KG-scale on measuring instrument	20–25		40–45

### Note

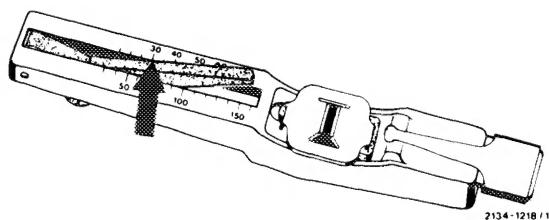
Do not replace pulleys with pulleys of version 2 (starting February 1979) (section C).

- |              |                          |
|--------------|--------------------------|
| 1 Crankshaft | 4 Refrigerant compressor |
| 2 Water pump | 5 Tensioning roller      |
| 3 Alternator | 6 Power steering pump    |



For handling measuring instrument refer to operating instructions.

The adjusting data named refer to KG-scale of measuring instrument (arrow).



## Tensioning

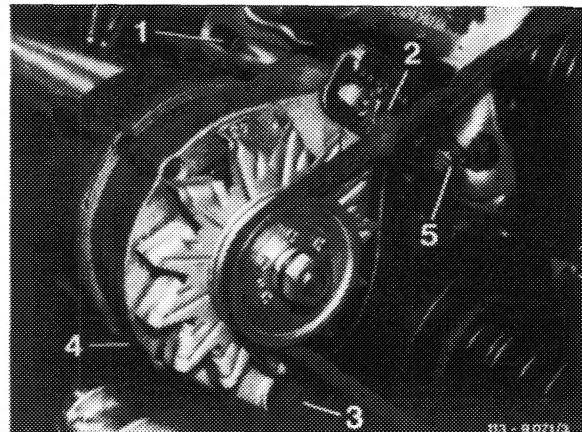
### V-belt A      Alternator -- water pump

- 1 Loosen nut (4) of fastening screw (3) and nut (1) of tensioning screw (2).

**Note:** When renewing V-belts, also loosen bottom screw (5).

- 2 Tension V-belt with tensioning screw (2) and tighten nut (1).

- 3 Tighten nut (4) of fastening screw (3).



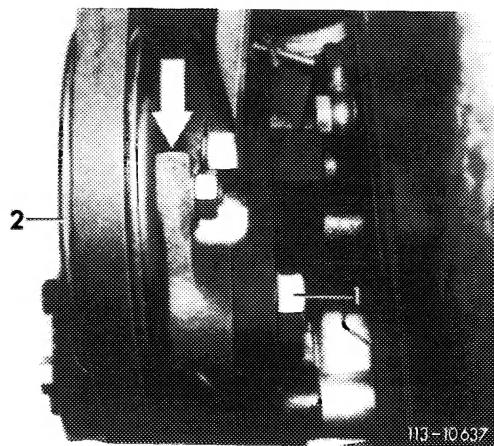
113-802129

### V-belt B      Refrigerant compressor

- 1 Loosen screw (1).

- 2 Tension V-belt by swivelling tensioning roller (2)

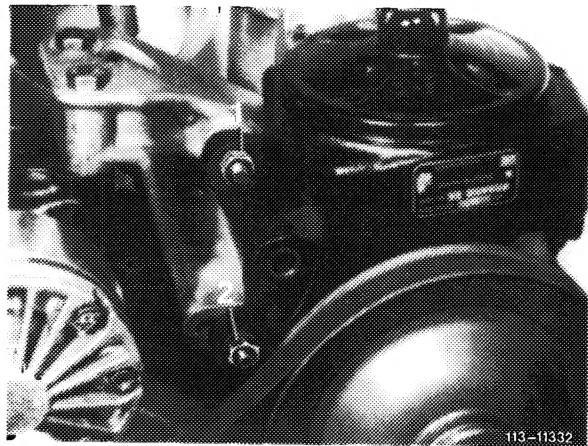
- 3 Tighten fastening screw.



113-10637

### V-belt C      Power steering pump

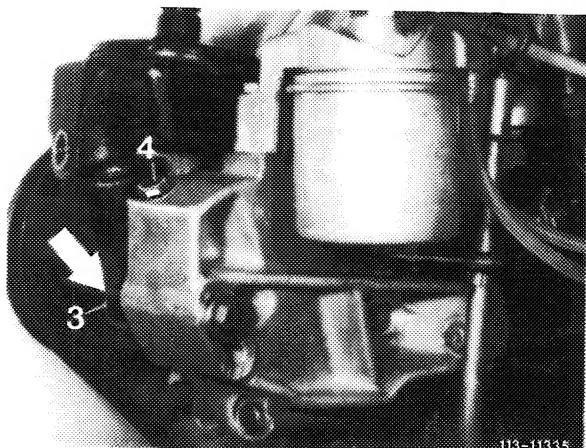
- 1 Loosen nuts (1, 2 and 3, arrow).



113-11332

- 2 Tension V-belt by means of tensioning screw (4).

- 3 Tighten nuts (1, 2 and 3).



113-11335

## C. Typ 123.1 (2nd version starting February 1979)

### V-belt dimensions

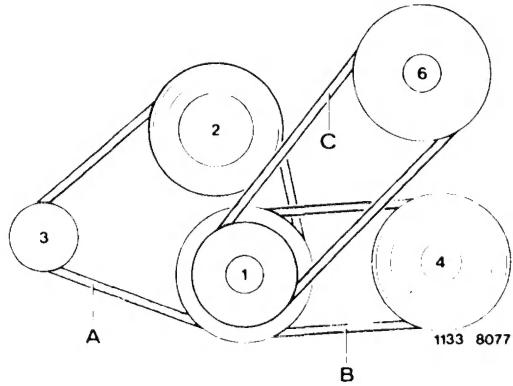
V-belts	A alternator/ water pump	B refrigerant compressor	C power steering pump
	12.5 x 1030 <sup>1)</sup>	12.5 x 875	12.5 x 1145
Adjusting value KG-scale on measuring instrument			40–45

<sup>1)</sup> Engine 616.912 with automatic transmission provided with V-belt 12.5 x 1000.

### Note

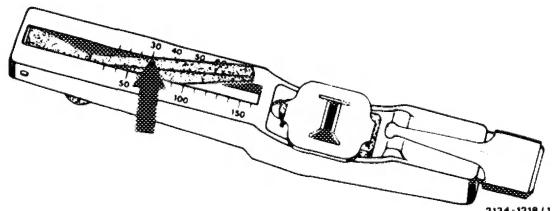
Do not replace pulleys with pulleys of version 1 (up to February 1979) (section B).

- |              |                          |
|--------------|--------------------------|
| 1 Crankshaft | 4 Refrigerant compressor |
| 2 Water pump | 6 Power steering pump    |
| 3 Alternator |                          |



For handling measuring instrument refer to operating instructions.

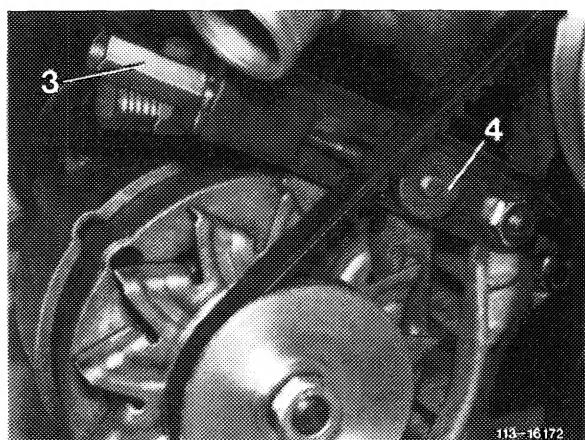
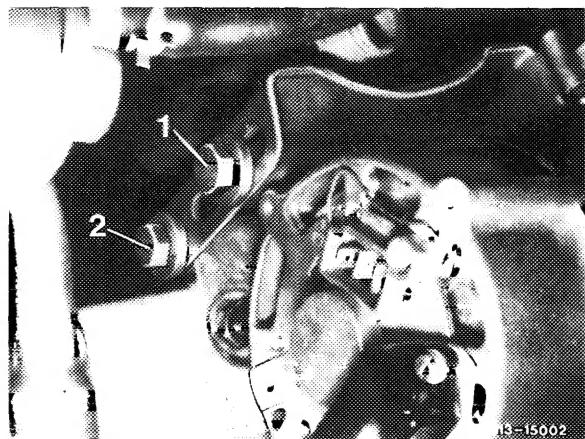
The adjusting data named refer to KG-scale of measuring instrument (arrow).



## Tensioning

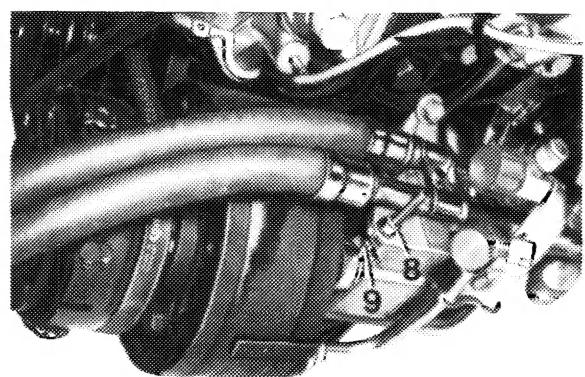
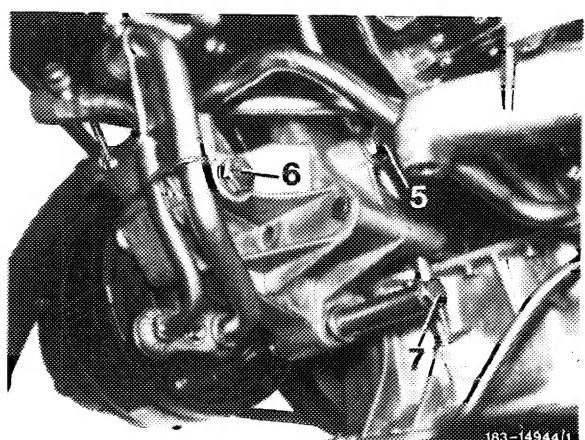
### V-belt A      Alternator – water pump

- 1 Loosen screw (1).
- 2 Tension V-belt by means of nut (3) of tensioning screw (4).
- 3 Tighten screw (1).
- 4 Turn nut (3) for another approx. 1/4 to 1/2 turn for tension.



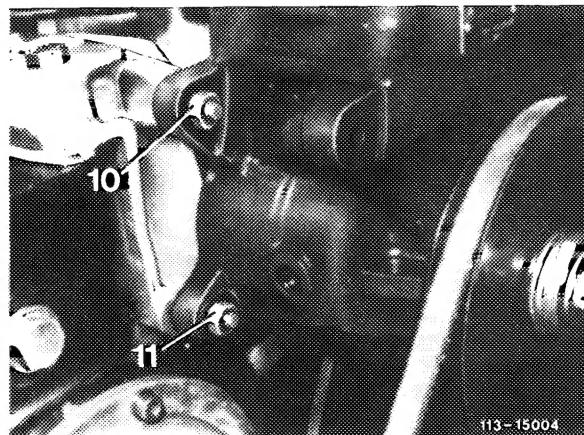
### V-belt B      Refrigerant compressor

- 1 Loosen screws (5, 6 and 7).
- 2 Tension V-belt with nut (8) of tensioning screw (9).
- 3 Tighten screws (5, 6 and 7).



**V-belt C      Power steering pump**

1 Loosen nuts (10, 11 and 12).



2 Tension V-belt with tensioning screw (13).

3 Tighten nuts (10, 11 and 12).

